



**Sensitivity Classification –
EKK classification depending on
required part quality**

1 Scope of Application

This standard shall apply for all products manufactured at or for Magura.

2 Purpose

Preservation of part quality in packaging and transport.

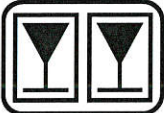
Symbol	Sensitivity Class	Explanation
	EKK 10 replaces: MWN 1030 00	<ul style="list-style-type: none"> Parts may lie loosely in the packaging container and don't have to be layered light impact permissible
	EKK 11	<ul style="list-style-type: none"> like EKK 10, packaging container first to be lined with PE-bags
	EKK 12 replaces: MWN 1030 03	<ul style="list-style-type: none"> like EKK 10, parts must be packed in dust-proof PE-bags if specified, number or items per bag must be considered
	EKK 20	<ul style="list-style-type: none"> Parts must be layered Parts may be in contact with each other light impact permissible Parts must be handled individually
	EKK 21	<ul style="list-style-type: none"> Like EKK 20, packaging container must first be lined with PE-bags
	EKK 30 replaces: MWN 1030 01	<ul style="list-style-type: none"> Parts must be layered and separated with stable inserts Parts may be in contact with each other light impact permissible Parts must be handled individually
	EKK 31	<ul style="list-style-type: none"> Like EKK 30, packaging container must first be lined with PE-bags
	EKK 40 replaces: MWN 1030 02	<ul style="list-style-type: none"> Parts must be layered and separated with stable inserts Parts must be prevented from being in contact Parts must be protected against impact Parts must be handled individually
	EKK 41	<ul style="list-style-type: none"> like EKK 40, packaging container first be lined with PE-bags

Issue	Dept./name:	Created/changed	Tested	Approval	Distribution list
Change st.	Date:	QM-S/bs	QM-S/as	T/ck	
1.2	10.04.2017	<i>[Signature]</i>	20.04.17 <i>[Signature]</i>	20.04.17 <i>[Signature]</i>	



MAGURA

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	EKK 50	<ul style="list-style-type: none">▪ Parts must be packed individually▪ Parts must be protected against impact▪ Parts must be handled individually
	EKK 51	<ul style="list-style-type: none">▪ like EKK 50, layer must be packed in separate PE-bag▪ Layers stacked and must be separated with stable inserts
	EKK 60	<ul style="list-style-type: none">▪ Part specific solution, agreed between supplier and internal departments